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AN EXPERIMENTAL PROGRAM OVERVIEW

RC Wall Panels Strengthened with

FRP Composites

Department of Civil Engineering and Building Services Politehnica University of Timisoara ROMANIA

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- 2. EXPERIMENTAL PROGRAMME
- 3. EXPERIMENTAL ELEMENT
- 4. TEST SET-UP
- 5. LOADING STRATEGY
- 6. INSTRUMENTATION
- 7. DAMAGE ASSESSMENT AND STRENGTHENING
- 8. EXPERIMENTAL RESULTS
- 9. CONCLUSIONS





1999 Kocaeli, Turkey earthquake (EERI, Earthquake Spectra)

SIGNIFICANT EARTHQUAKES WORLD (last 20 years) Incomplete list

1994 Northridge, USA 1995 Kobe, Japan 1999 Kocaeli, Turkey 2003 Bam, Iran 2008 Wenchuan, China 2009 L'Aquila, Italy 2010 Port au Prince, Haiti 2010 Chile 2011 Christchurch, NZ 2011 Tohoku, Japan

ROMANIA 1940, 1977, 1986, 1990

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Urban habitat

CAPACITY DESIGN RULE



FLEXURAL FAILURE

Ductile, large hysteretic loops, significant energy dissipation

SHEAR FAILURE

Brittle, pinched hysteretic loops, reduced energy dissipation

FAILURE MODE CONTROLLED BY

Shear span ratio Shear to flexural strength ratio





PRECAST REINFORCED CONCRETE LARGE PANEL (PRCLP) BUILDINGS





-57 000+ buildings
-40 000+ are 5 story PRCLP
-3500+ are 9 story PRCLP
-4500+ are 11 story PRCLP

Data from National Institute of Statistics - Romania (NIS). 2002. http://www.insse.ro.





-Early period in the 1960s

- -Large scale from 1970
- -Era of P+4 PRCLP between 70'-90' (36 000+)
- -Decline from 1990



Nominal room dimensions in horizontal plane



Structural indicators:

Wall area (I1): 6% Mass / wall area (I2): 0.9 MPa

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PRCLP building



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RC Large Panel Buildings



Reinforcement arrangement



RC Large Panel Buildings

Reinforcement arrangement



RC Large Panel Buildings



RC Large Panel Buildings



RC Large Panel Buildings



RC Large Panel Buildings





















INVESTIGATE THE PROBLEM OF CUT-OUT OPENINGS IN PRECAST REINFORCED CONCRETE WALL PANELS SUBJECTED TO SEISMIC LOADING CONDITIONS

AND

PROPOSE STRENGTHENING SOLUTIONS USING FIBER REINFORCED POLYMER COMPOSITES.

- \rightarrow literature survey
- \rightarrow available design guidelines
- \rightarrow theoretical analysis



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BASIC PRINCIPLE OF THE EXPERIMENTAL TESTING METHODS: REPRODUCE THE *IN SITU* **CONDITIONS IN THE** *LABORATORY*.



BASIC PRINCIPLE OF THE EXPERIMENTAL TESTING METHODS:

REPRODUCE, as much as possible, THE *IN SITU* CONDITIONS IN THE *LABORATORY*.

CONSIDERING:

- \rightarrow AVAILABLE INFRASTRUCTURE AND TESTING FACILITIES.
- \rightarrow FINANCIAL AND HUMAN RESOURCES.

DECISION:

- \rightarrow experimental specimens: INDIVIDUAL WALL PANELS.
- → loading strategy: IN-PLANE, CYCLIC, QUASI-STATIC.

→ test set-up: CAPABLE TO REPRODUCE THE BOUNDARY AND LOADING CONDITIONS.

EXPERIMENTAL PROGRAMME



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ADVANTAGES OF DATABASE

-INCLUDES A LARGE NUMBER OF DATA-LINES -IDENTIFIES SIGNIFICANT PARAMETERS -FACILITATE COMPARISON -IT CAN BE SEARCHED AND/OR SORTED

Data sources: ACI Structural Journal, EERI Earthquake Spectra, IAEE Earthquake Engineering & Structural Dynamics, EAEE Bulletin of Earthquake Engineering, ASCE Journal of Structural Engineering, World Conference on Earthquake Engineering series 1 to 14, PCA Research and Development Bulletin, European Conference on Earthquake Engineering series, Engineering Structures

EXISTING RC WALL DATABASES

Hirosawa (1975) Wood (1990) Panagiotakos and Fardis (2001) Biskinis et al. (2004) Gulec and Whittaker (2009)

REFERENCE LISTS AND CATALOGUES

Abrams (1991) Farrar et al. (1993)

YEAR, TYPE AND REGION



INCC-1992	1992	Romania	Unit	civil	wall-frame-slabs	precast	solid	non
UPT-1992	1992	Romania		civil	wall system	monolithic	door	non
INCT-1998	1998	Romania	M; F	civil	wall system	precast	solid	non
UPT-2005	2005	Romania	SW; RW	civil	wall system	monolithic	solid; door	non; FRP-EBR
UTCB-2007	2007	Romania	w	civil	wall system	monolithic	solid	non
UPT-2010	2010	Romania	PRCWP	civil	wall element	precast	solid; door cut-ou	non; FRP-EBR
UPT-2011	2011	Romania	CSRCW	civil	wall system	monolithic	solid	non; FRP-EBR

Japan, Canada, New-Zealand Europe: earliest ref. 1984 Construction: Civil or Nuclear Power Plant

- Romania: 7 programs - 4 UPT
 - 1 INCERC-TM

 - 1 UTCB
 - 1 INCERC-CL



WALL TYPES





Database on experimental programs

WALL SCALE AND THICKNESS



ELEMENT CHARACTERISTICS



Programs that included precast wall panels: 16 (87 specimens)

Programs that included wall with openings: 14 (122 specimens)

Programs that included walls strengthened by **CFRP**: 16 (100 specimens)

EXPERIMENTAL PROGRAMS ON FRP STRENGTHENED WALLS

ID			SPECIMEN						
No.	Year	Country	Designation	Construction	Туре	concrete technol	opening	strengthening	No. of spec.
						wall			
CARLT-2000	2000	Canada	wall	civil	wall element	monolithic	solid	non; FRP EBR	7
EMSI-2000	2000	France-EU	CAMUS 1to 4	civil	wall system	monolithic	solid	non; FRP-EBR	4
TOKYU-2000	2000	Japan	T; U; RC; CF; CFR; .	civil	column wing-wal	monolithic	n/a	non; FRP-EBR	15
TUSJ-2000	2000	Japan	Specimen	civil	wall-frame syster	monolithic	solid; door; winde	non; FRP-EBR	10
ELSA-2001	2001	France-EU	T	nuclear	wall element	monolithic	solid	non; FRP EBR	13
MGILL-2003	2003	Canada	W	civil	wall system	monolithic	solid	non; FRP-EBR; RC;	4
AUTH-2003	2003	Greece	MSW; LSW; FRPM	civil	wall element	monolithic	solid	non; FRP EBR	11
UUTAH-2003	2003	USA	Specimen; wall as	civil	wall system	precast	solid	FRP-EBR connecti	9
MMCAN-2004	2004	Canada	CW; RW	civil	wall element	monolithic	solid	non; FRP-EBR	3
HOKU-2004	2004	Japan	WA	civil	wall-frame syster	monolithic	door; window	non; FRP-EBR	3
NCREE-2004b	2004	Taiwan	PF; WF	civil	wall-frame syster	monolithic	solid; frame	non; FRP-EBR	6
UFUK-2005	2005	Japan	W; specimen	civil	wall-frame syster	monolithic	solid	non; FRP-EBR	6
UPT-2005	2005	Romania	SW; RW	civil	wall system	monolithic	solid; door	non; FRP-EBR	5
UCNZ-2007	2007	New Zealand	W	civil	wall element	monolithic	solid; slitted	non; selective we	4
UPT-2010	2010	Romania	PRCWP	civil	wall element	precast	solid; door cut-ou	non; FRP-EBR	5
NTUSG-2010	2010	Singapore		civil	wall element	monolithic	a star a	FRP-EBR	4
UPT-2011	2011	Romania	CSRCW	civil	wall system	monolithic	solid	non; FRP-EBR	6
EXPERIMENTAL STANDS - LOADING DEGREE

Number and location of the axial and lateral loads



BOUNDARY CONDITIONS





BOUNDARY CONDITIONS

Database on experimental programs









BOUNDARY CONDITIONS FOR WALL ELEMENTS

- Prevails the number of cantilever tests

- Increasing number of restrained rotation tests since 1990



OPENING TYPE:

DOOR (E), WINDOW (L) AND DOOR-WINDOW (EL).

OPENING SIZE:

NARROW (1), MODERATE (2) AND WIDE (3).

OPENING NATURE:

INITIAL, ENLARGED AND CUT-OUT.

WITHOUT OPENING, i.e. SOLID WALL (S).

EXPERIMENTAL PROGRAMME

Opening configuration matrix





Experimental elements and variables





Line 1 Weakening effect of doorway cut-out

REFERENCE: solid wall VARIABLE: cut-out width





REFERENCE: bare wall with cut-out door

VARIABLE: strengthening condition



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Concrete outlines

Web thickness: 100 mmShear keys and threshold to prevent sliding

Opening ratio

- E1 27% (P=0.48)

- E3 64% (P=0.73)

Opening position

-Eccentric

-Centric

Reinforcement

-Single curtain -Web steel ratio:

> 0.42% (h) 0.24%(v)

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EXPERIMENTAL ELEMENT

Experimental assembly



EXPERIMENTAL ELEMENT

Construction phases











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Set-up type: A



Type A test setup

Loading degree: 4 (2N+2V)

Base and cap beams: heavily reinforced steel-concrete composite

Base beam not fixed, only supported

Specimen-to-base beam anchorage: lap-welding of 4 rebars (ratio 0.17%)













Static scheme



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QUASI-STATIC	PSEUDO-DYNAMIC	DYNAMIC
--------------	----------------	---------

LOADING	AXIAL	LATERAL
DIRECTION	IN-PLANE VERTICAL	IN-PLANE HORIZONTAL
CHARACTERISTICS	PSEUDO-CONSTANT	REVERSED CYCLIC

The experimental elements will be subjected to in-plane reversed cyclic lateral (horizontal) and pseudo-constant axial (vertical) forces, simulating the seismic loading conditions at a quasi-static rate.







Axial load level







Principal characteristics: twocomponent featuring a constant level and an alternating part

<u>Constant axial load level</u> Normalised axial load: 6%

Reference strength: $f_{ck,cyl}$ of the web

Reference cross section: solid wall







Axial loading

<u>Alternating component</u> Control: displacement (uplift) of the cap beam's loaded end

Rate: 100 kN/mm (based primarily on test-setup limitations)

Note that the base beam is not fixed to the laboratory floor





Outrigger effect

Restrained rotation by additional eccentric axial loading

Outrigger canoe source <u>http://www.ballinaoutriggers.com.au</u>





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INSTRUMENTATION



INSTRUMENTATION





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4-4-4	4-4-1	4-1-4	4-1-1	1-4-4	1-4-1	1-1-4	1-1-1
4-4-3	4-4-2	4-1-3	4-1-2	1-4-3	1-4-2	1-1-3	1-1-2
4-3-4	4-3-1	4-2-4	4-2-1	1-3-4	1-3-1	1-2-4	1-2-1
4-3-3	4-3-2	4-2-3	4-2-2	1-3-3	1-3-2	1-2-3	z 1-2-2
3-4-4	3-4-1	3-1-4	3-1-1	2-4-4	2-4-1	2-1-4	2-1-1
3-4-3	4 3-4-2	3-1-3	3-1-2	2-4-3	2-4-2	2-1-3	2-1-2
3-3-4	3-3-1	3-2-4	3-2-1 2	2-3-4	2-3-1	2-2-4	2-2-1
3-3-3	3-3-2	3-2-3	3-2-2	2-3-3	2-3-2 (2-3-2)	2-2-3	2-2-2











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REPAIR



















CFRP-EBR

CF-strips of 50/100 mm width

Average CFRP usage (4RT): CF 0.85 Resin 1.2 kg/sqm

Arrangement: FL, SH, CNF

Note inclined diagonal strips at the upper corners

Improvements: end anchorage of SH-strips





Pier-beam connection

Substrate preparation

Flexural strips

Through-wall anchorages (CFRP tows)

Shear strips

Confinement strips













Base anchorage

Solution 1 Bolted steel angles

Solution 2 CFRP tows

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Corner detail





Details



Details







Concrete samples

Three 150 mm cubes from each concrete batch (cylinder and prism samples only from one batch)

Reference strength Web: 17.5 MPa Wing: 39 MPa





Steel reinforcement

OB-type reinforcement Measured yield strength: 410 MPa

<u>PC-type reinforcement</u> Measured yield strength: 450 MPa

<u>STPB-type wires</u> Measured yield strength: 600 MPa

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CFRP-EBR reinforcement

<u>S1-type CF sheet</u> Unidirectional Thickness: 0.122 mm

<u>S2-type CF sheet</u> Unidirectional Thickness: 0.337 mm

Impregnation resin
Tensile strength:
30÷45 MPa

Carbon Fibre (CF)	S1 CF-sheet	S2 CF-sheet
Tensile strength (MPa)	4100	3900
Tensile elongation at break (%)	1.5	1.5



CFRP-EBR reinforcement





Qualitative analysis











R%=0.4

0.4

Load vs. drift ratio

ENVELOPE

1-S-T

Drift ratio (%)

0.6

0.8

Quantitative analysis




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Quantitative analysis

Crack correlation with the strains in reinforcements



















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Qualitative analysis









































































Qualitative analysis







Qualitative analysis











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- DATA FILES
- ERROR/MISTAKE ANALYSIS
- PRIMARY DIAGRAMS
- ENVELOPE CURVES
- INTEGRATED/DERIVED DIAGRAMS



- INPUT CHANALS: $18 \div 29$ (D = 10, V/N = 3, $\varepsilon = 16$)
- CALCULATION CHANALS : (18÷29)+
- DATA LINES: 6000÷30000 (0.2÷1 LINES/SEC, ~8 HOURS/TEST)
 TOTAL DATA/TEST: 18000 (LINES) X 47 (COLUMS) = 846'000

TOTAL DATA: 7 (TESTS) X 846000 \cong **6'000'000**



- LOAD DISPLACEMENT
 - HORIZONTAL LOAD V (KN) VS HORIZONTAL DRIFT (MM OR %)
 - VERTICAL LOAD N1/2 (KN) VS VERTICAL DISPLACEMENT D8/7 (MM)
 - HORIZONTAL LOAD VS DISPLACEMENT (V-D)
 - VERTICAL LOAD VS DRIFT (N-DRIFT)
- LOAD STRAIN (V-G%)
- LOAD LOAD (N-V)
- STRAIN DISPLACEMENT(G-DRIFT)

DIAGRAMS: 30/TEST, TOTAL: 7X30 = **210**





-1500 -1250 -1000 -750 -500 -250 0 250 500 750 1000 1250 1500





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Comparison line

Weakening effect of doorway cut-out





Strengthening effect of CFRP-EBR (b)

• DRAWING PROCESS

- FILTERING TARGET DRIFT LINES (CICLE 1 AND CICLE 2)
- CALCULATION (INTERPRETATION) OF N / D / ε AT THE TARGET DRIFT
- CALCULATION AVERAGES OF C1/2 AND M FOR V/N DRIFT
- DATA
 - ENVELOPE: 7(TAB) x 40(LINE) x 30(COL) = 8 400
 - ENVELOPE AVERAGE (C12/M): 7(TAB) X 22/11(LINE) x 5(COL) = 770/385








Load envelopes

Cyclic: C1, C2, C (mean) Monotonic: M, calculated only for lateral load



Displacement envelopes Cyclic: C1, C2

Strain envelopes Cyclic: C1, C2



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Envelope curves



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Backbone

Tri-linear Point 1 (V1, R1): cracking Point 2 (V2, R2): peak load Point 3 (V3, R3): failure

Elasto-plastic Bi-linear Point 1: yield Point 2: ultimate

Equivalent envelope curves - Monotone



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Equivalent envelope curves - Monotone



Three curve-clusters according to the cut-out condition

Strength

Stiffness

Drift at peak and failure



SHEAR STRENGTH COMPARISON



Effect of cut-out condition

Effect of strengthening condition

Effect of concrete strength



LOAD SUSTAINABILITY (OVERSTRENGTH) COMPARISON



Effect of cut-out condition

Effect of strengthening condition

Effect of concrete strength

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DRIFT RATIO COMPARISON



Effect of cut-out condition

Effect of strengthening condition

Effect of concrete strength

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Displacement

DISPLACEMENT ENVELOPE COMPARISON



Shear characteristic horizontal lengthening at the mid-height of the walls.

This type of behaviour is exhibited intensively by the solid wall.

Cut-out condition reduces this effect.



DISPLACEMENT DUCTILITY COMPARISON



Effect of cut-out condition

Effect of strengthening condition

Effect of concrete strength

≈ 1.63 ... 1.84

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STIFFNESS DEFINITIONS





STIFFNESS DEGRADATION



Comparison of the initial stiffness

Three groups of initial stiffness in accordance to the cut-out condition

Influence of concrete strength (spec No. 4)



STIFFNESS COMPARISON



Effect of cut-out condition

Effect of strengthening condition



DEFINITION OF ENERGY ABSORPTION



The area of the hysteresis loops (symbol: A or W, unit: kNm)

Characteristic loading points

Positive and negative halfcycle dissipation

Cumulative drift



CUMULATIVE DISSIPATION CURVE 1



Continuous cumulative sum of the areas (with sign) below the load-drift curve

Characteristic points

Cyclic energy dissipation

Half-cycle energy dissipation

CUMULATIVE DISSIPATION CURVE 1





ENERGY DISSIPATION ENVELOPE





ENERGY DISSIPATION ENVELOPE





Energy Dissipation Analysis



Effect of cut-out condition

Effect of strengthening condition

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ENERGY DISSIPATION ENVELOPES



Effect of cut-out condition

Effect of strengthening condition

Energy dissipation rate the ratio of the cumulative energy dissipated and the cumulative displacement (CED/CD, results in force unit)

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DISSIPATION RATIO



 $\frac{\text{Definition}}{\text{ED/ED}_{\text{max}}}$

ED hysteretic energy

ED_{max} maximum energy dissipation (area of the peak to peak rectangle)

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ULTIMATE DISSIPATION RATIO



In this experimental program $\approx 10\%$

Seems to characterizes the boundary conditions (restrained rotation by variable axial loading)

 \rightarrow the cut-outs and the strengthening condition are not affected significantly the dissipation ratio

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CONCLUSIONS

SHEAR MECHANISMS



Shear transferred along diagonal load paths: DIAGONAL COMPRESSION *and/or* DIAGONAL TENSION

Proportion between shears carried by the two load paths: stiffness loading conditions boundary conditions



SHEAR MECHANISMS





Diagonal tension

$V_{DT}=nA_s\sigma_s$

Predicted/Measured ratio

at R=0.4% V_{P/M}=300/940=0.32

at ultimate V_{P/M}=446/1210=0.37

Excessive underestimation



N1

SHEAR MECHANISMS



Diagonal compression

Ve

Predicted/Measured ratio

at R=0.4% V_{P/M}=652/940=0.7

at ultimate V_{P/M}=990/1210=0.82

Slight underestimation



CONCLUSIONS

WEAKENING EFFECT OF THE CUT-OUT OPENINGS





 $R_{weak} = R_{solid} \cdot \alpha_p$

where the performance ratio and the opening ratio

 $\eta = \begin{cases} P = \sqrt{A_0 / A_w} \\ l_0 / l_w \end{cases}$

$$\alpha_p = 1 - \eta$$

Practicing engineers can use the experimental results to evaluate the performance ratios in terms of strength, stiffness and energy dissipation rate.

CONCLUSIONS

CONTRIBUTION OF THE CFRP-EBR STRENGTHENING



- the shear strength increases in average by 25%
- the peak drift increases by 50%
- the initial stiffness and the energy dissipation rate remain roughly the same
- the cumulative energy dissipation at ultimate increases by $2 \div 4$ times

CFRP-EBR RETROFIT LIMITATION

In reversed cyclic applications the flexural CFRP-EBR is susceptible to premature
failure → recommended to use a safety coefficient for flexural FRP ≈ 3
→ further subject-oriented investigations are necessary on this issue.



(2003)

CONCLUSIONS

SHEAR SPAN CONDITIONS



Laboratory investigations on cantilever walls tend to overestimate the shear span conditions relative to the as-built situation.

A reduced shear span condition may change the failure mode from flexural to shear for the same specimen.

Further investigations are necessary on this topic



RESPONSE CHARACTERISTICS



Diagonal compression dominated shear response

Reloading stiffness ratio: 0.2÷0.33

Energy dissipation ratio: 10%



THANK YOU FOR YOUR ATTENTION!



Wall tests videos on:

- -<u>PRCWP 5-S/E3-T</u>
- -<u>PRCWP 3-S/E1-T/R</u>
- -<u>PRCWP 1-S-T</u>
- -<u>PRCWP 3-S/E1-T</u>

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